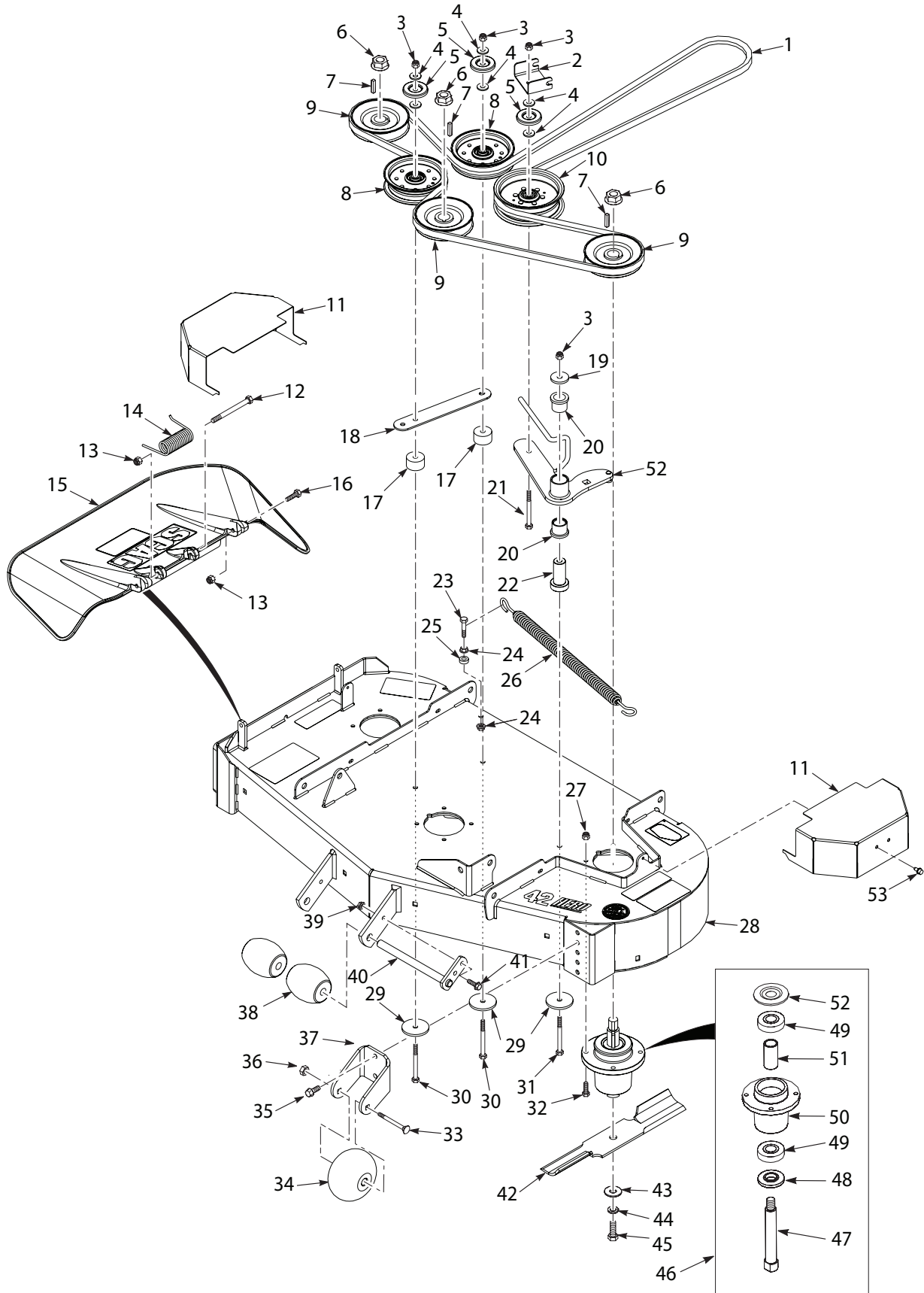


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42H CUTTER DECK

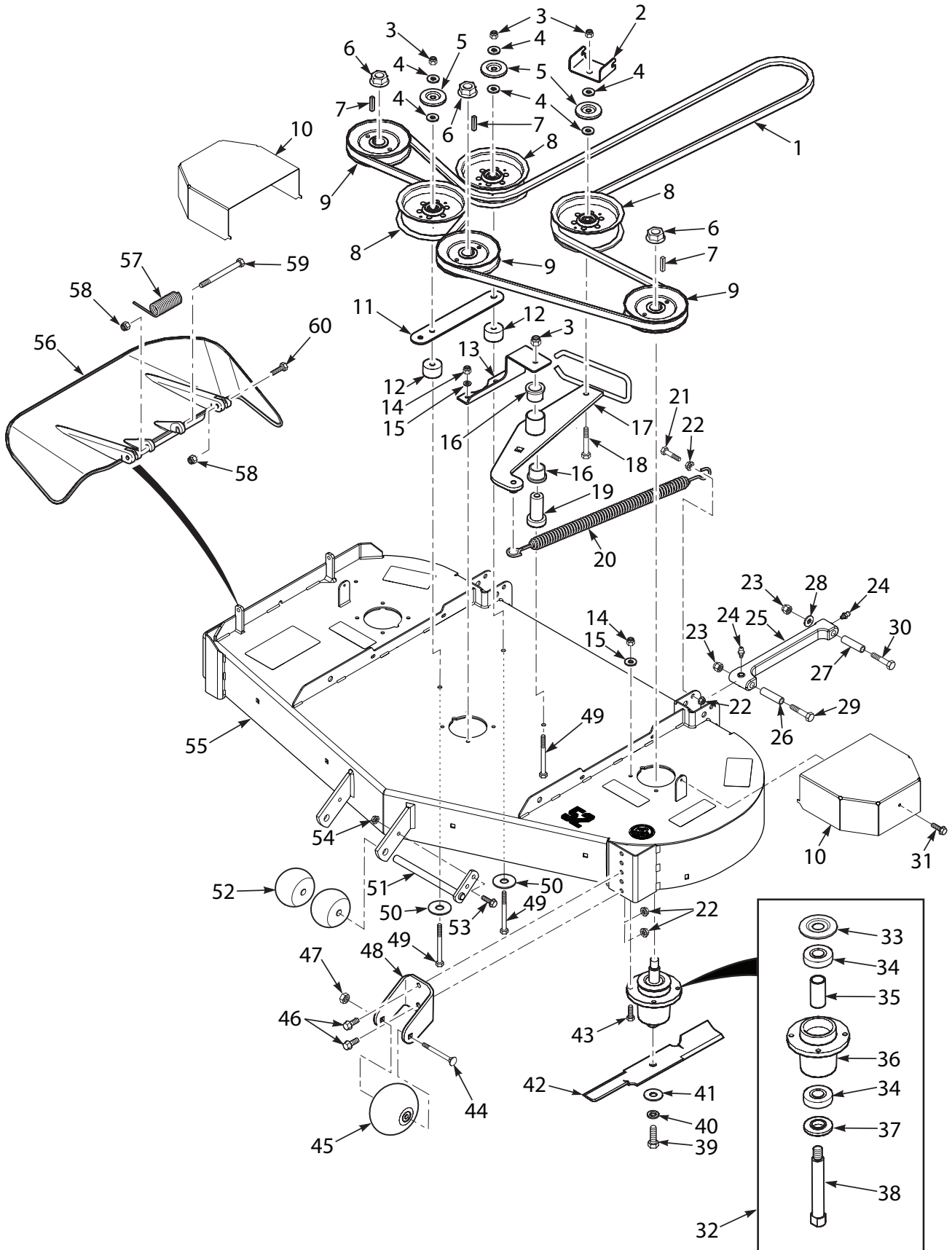


ILLUSTRATED PARTS LIST

42H CUTTER DECK

Ref. No.	Part No.	Description
1	484100	Belt, Cutter Deck
2	424615	Bracket, Belt Guide
3	04021-09	Locknut, 3/8 - 16 Elastic Stop
4	04043-04	Washer, Flat 3/8 - .391 x .938 x .105 HD
5	424367	Dust Shield
6	04112-06	Locknut, 3/4 - 16 Spiralock
7	04063-01	Key, 1/4 x 1/4 x 1-1/4"
8	483213	Pulley, 4.50" Idler
9	486910	Pulley, 4.62"
10	483422	Pulley, 5.00" Idler
11	4200415	Belt Cover - LH
	4200432	Belt Cover - RH
12	04001-154	Bolt, Hex Head 5/16 - 18 x 4.75"
13	04021-10	Locknut, 5/16 - 18 Elastic Stop
14	482245	Spring, Discharge Chute
15	462031	Discharge Chute
16	04001-12	Bolt, Hex Head 5/16 - 18 x 1.75"
17	43711	Spacer
18	424479	Brace, Pulley
19	04043-11	Flat Washer, 3/8 - .438 x 1.500 x .1793 HD
20	483453-03	Bearing, Plastic
21	04001-31	Bolt, Hex Head 3/8 - 16 x 2.50"
22	43708	Pivot Idler
23	04001-135	Bolt, Hex Head 3/8 - 16 x 1.75"
24	04019-04	Nut, 3/8 - 16 Serrated Flange
25	43063	Spacer
26	483375	Spring, Deck Idler
27	04021-22	Locknut, 5/16 - 18 Elastic Stop Gr. 8
28	463670	Cutter Deck w/Decals, SLS-42H
29	04041-38	Flat Washer, 3/8 - .406 x 2.25 x .1875
30	04001-77	Bolt, Hex Head 3/8 - 16 x 3.50"
31	04001-30	Bolt, Hex Head 3/8 - 16 x 4.00"
32	04001-175	Bolt, Hex Head 5/16 - 18 x 1.50" Gr. 8
33	04003-26	Bolt, Carriage 3/8 - 16 x 4.00"
34	481632	Wheel, Anti-Scalp
35	04017-27	Bolt, Hex Head 3/8 - 16 x 1.00" Serrated Flange
36	04021-05	Locknut, 3/8 - 16 Center Lock
37	427865	Bracket, Anti-Scalp
38	482295	Wheel, Anti-Scalp
39	04117-01	Locknut, 5/16 - 18 Flg. HH
40	451926	Shaft Weldment
41	04001-09	Bolt, Hex Head 5/16 - 18 x 1.00"
42	483014	Cutter Blade, 14.75"
43	04043-06	Washer, Flat 5/8 - .688 x 1.75 x .134 HD
44	04030-07	Lockwasher, 5/8 Spring
45	04001-121	Bolt, Hex Head 5/8 - 11x 1.50
46	461950	Spindle Assembly
47	43695	Shaft, Spindle
48	43694	Protector, Bearing
49	483303	Bearing, Ball
50	43696	Spindle Housing
51	43693	Spacer, Bearing
52	463436	Idler Arm Assy. (incl. #20)
53	04011-29	ScREW, Self Tapping 1/4 - 20

52H & 61H CUTTER DECKS



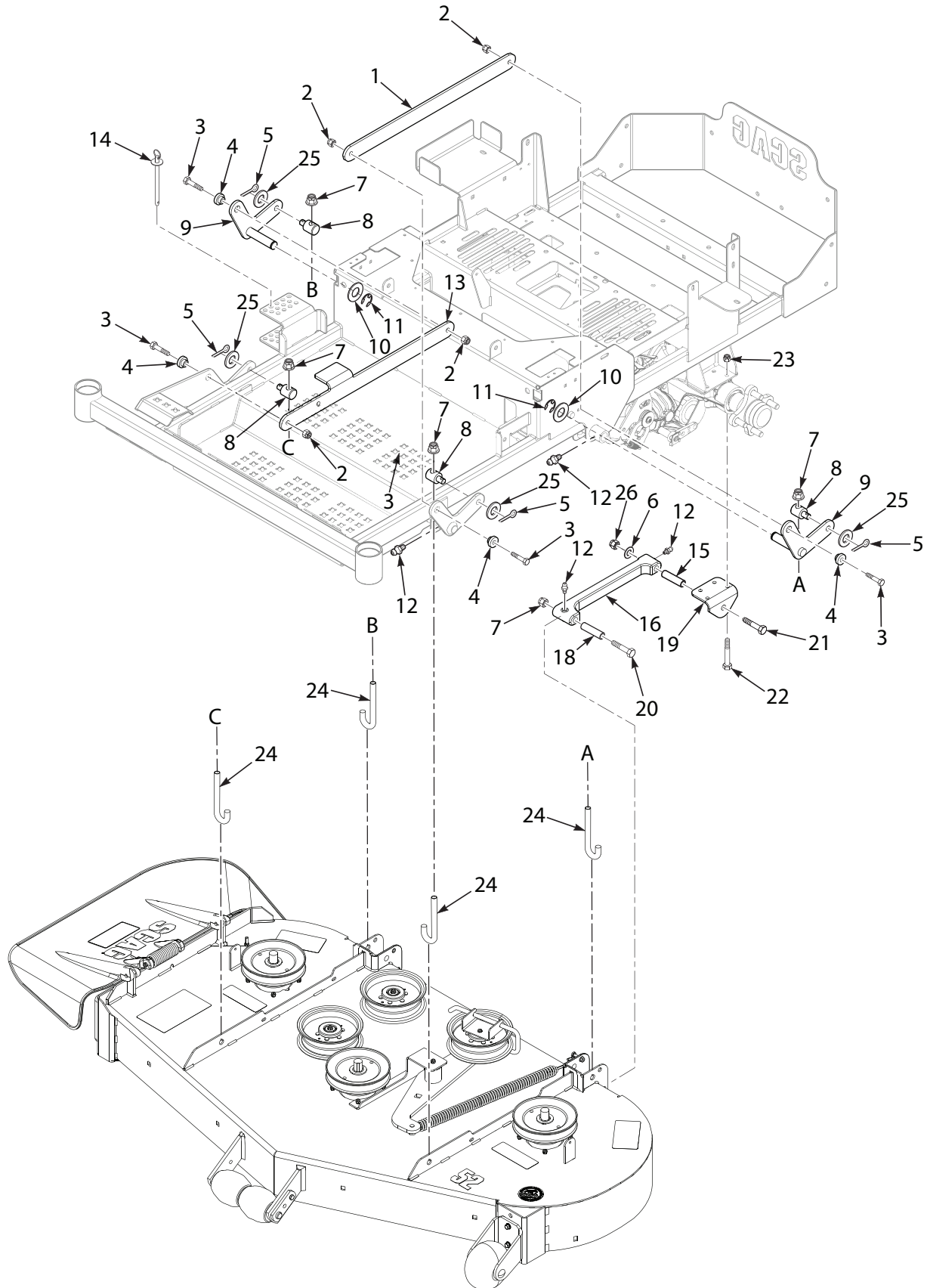
ILLUSTRATED PARTS LIST

52H & 61H CUTTER DECKS

	Part No.	Description
1	485424	Belt, Cutter Deck - 52H
	486027	Belt, Cutter Deck - 61H
2	424615	Bracket, Belt Guide
3	04021-09	Nut, 3/8-16 x 16 Elastic Stop
4	04043-04	Flatwasher, 3/8-.391 x .938 x .105
5	424367	Dust Shield
6	04112-06	Nut, 3/4-16 Spiral Lock
7	04063-01	Key, 1/4 x 1/4 x 1-1/4"
8	483422	Pulley, 5" Idler
9	483324	Pulley, 5.73" OD - 25mm Bore (52H)
	484026	Pulley, 6.32" OD - 25mm Bore (61H)
10	426729	Belt Cover (52H)
	425260	Belt Cover (61H)
11	424479	Brace, Pulley
12	43711	Spacer
13	424547	Support, Idler Pivot (52H)
	425264	Support, Idler Pivot (61H)
14	04021-22	Nut, 5/16-18 Elastic Stop Grade 8
15	04030-03	Lockwasher, 5/16"
16	483453-03	Bearing, 1" ID
17	462037	Idler Arm Assembly (incl. 16)
18	04001-31	Bolt, Hex Head 3/8-16 x 2-1/2"
19	43708	Pivot, Idler
20	483375	Spring, Cutter Deck Idler
21	04001-136	Bolt, Hex Head 3/8-16 x 1-1/2" Gr.8
22	04019-04	Nut, 3/8-16 Serrated Flange
23	04021-07	Nut, 1/2-13 Elastic Stop
24	48114-04	Grease Fitting, 1/4-28 Self Tap
25	462769	Pusharm Assembly, LH (incl. 24)
	462770	Pusharm Assembly, RH (incl. 24)
26	43985	Spacer, Pusharm - Deck
27	43986	Spacer, Pusharm - Axle
28	04040-07	Flatwasher, 1/2-.531 x 1.062 x .095
29	04001-145	Bolt, Hex Head 1/2-13 x 3-1/2"
30	04001-52	Bolt, Hex Head 1/2-13 x 2-1/2"
31	04011-29	Screw, 1/4-20 x .375" (52H)
	04013-05	Screw, 3/8-16 x 3/4" (61H)
32	461950	Spindle Assembly
33	483304	Debris Shield

	Part No.	Description
34	483303	Bearing
35	43693	Spacer
36	462014	Spindle Housing (incl. 34, 35)
37	43694	Protector, Bearing
38	43695	Shaft, Spindle
39	04001-121	Bolt, Hex Head 5/8-11 x 1-1/2"
40	04030-07	Lockwasher, 5/8"
41	04043-06	Flatwasher, 5/8-.688 x 1.75 x .134 HD
42	482878	Cutter Blade, 18" (52H)
	482879	Cutter Blade, 21" (61H)
43	04001-175	Bolt, Hex Head 5/16-18 x 1-1/2" Gr.8
44	04003-26	Bolt, Carriage 3/8-16 x 4"
45	481632	Wheel, Anti-Scalp
46	04017-27	Bolt, Hex Head Serr. Flange 3/8-16 x 1"
47	04021-05	Nut, 3/8-16 Center Lock
48	427865	Bracket, Anti-Scalp
49	04001-77	Bolt, Hex Head 3/8-16 x 3-1/2"
50	04041-38	Flatwasher, 3/8-.406 x 2.250 x .188
51	451926	Shaft Weldment, Guide Roller
52	482295	Wheel, Anti-Scalp
53	04001-09	Bolt, Hex Head 5/16-18 x 1"
54	04117-01	Nut, 5/16-18 Flange Elastic Stop
55	463266	Cutter Deck w/Decals (52H)
	463493	Cutter Deck w/Decals (61H)
56	462032	Discharge Chute (52H)
	462213	Discharge Chute (61H)
57	482245	Spring, Discharge Chute
58	04021-10	Nut, 5/16-18 Elastic Stop
59	04001-154	Bolt, Hex Head 5/16-18 x 4-3/4"
60	04001-12	Bolt, Hex Head 5/16-18 x 1-3/4"

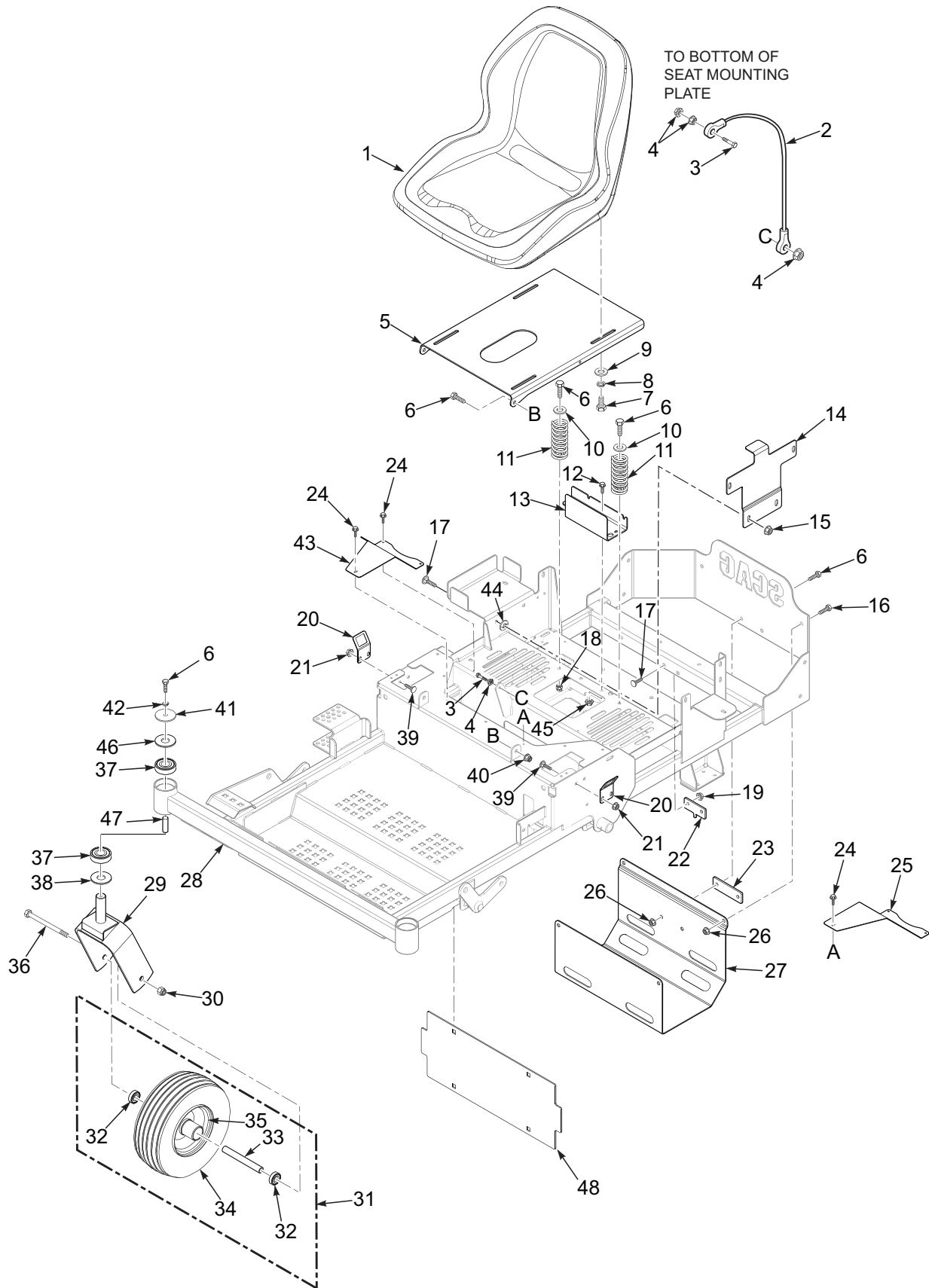
CUTTER DECK CONTROLS



CUTTER DECK CONTROLS

Ref. No.	Part No.	Description
1	428142	Link, Deck Lift - LH
2	04117-02	Nut, 3/8-16 Elastic Stop
3	04001-32	Bolt, Hex Head 3/8-16 x 1-1/4"
4	43086	Bushing
5	04061-07	Cotter Pin, 3/16 x 1"
6	04040-07	Flatwasher, 1/2-.531 x 1.062 x .095
7	04021-07	Nut, 1/2-13 Elastic Stop
8	431072	Joint, Swivel
9	452962	Lift Bellcrank Weldment
10	04041-08	Flatwasher, 3/4-.769 x 1.250 x .0598
11	04050-02	Retaining Ring, .750 "E"
12	48114-04	Grease Fitting, 1/4-28 Self Tap
13	428143	Link, Deck Lift - RH
14	485351	Pin Assembly, Deck Height
15	43986	Spacer, Pusharm - Axle
16	462769	Pusharm Assembly, LH (incl. 12)
17	462770	Pusharm Assembly, RH (incl. 12)
18	43985	Spacer, Pusharm - Deck
19	424489	Bracket, Pusharm
20	04001-145	Bolt, Hex Head 1/2-13 x 3-1/2"
21	04001-52	Bolt, Hex Head 1/2-13 x 2-1/2"
22	04001-49	Bolt, Hex Head 5/16-18 x 3"
23	04021-10	Nut, 5/16-18 Elastic Stop
24	44220	Rod, Deck Lift
25	04040-09	Washer, Flat, 5/8 - .656 x 1.312 x .095
26	04021-19	Nut, 1/2-13 Center Lock

SHEET METAL COMPONENTS

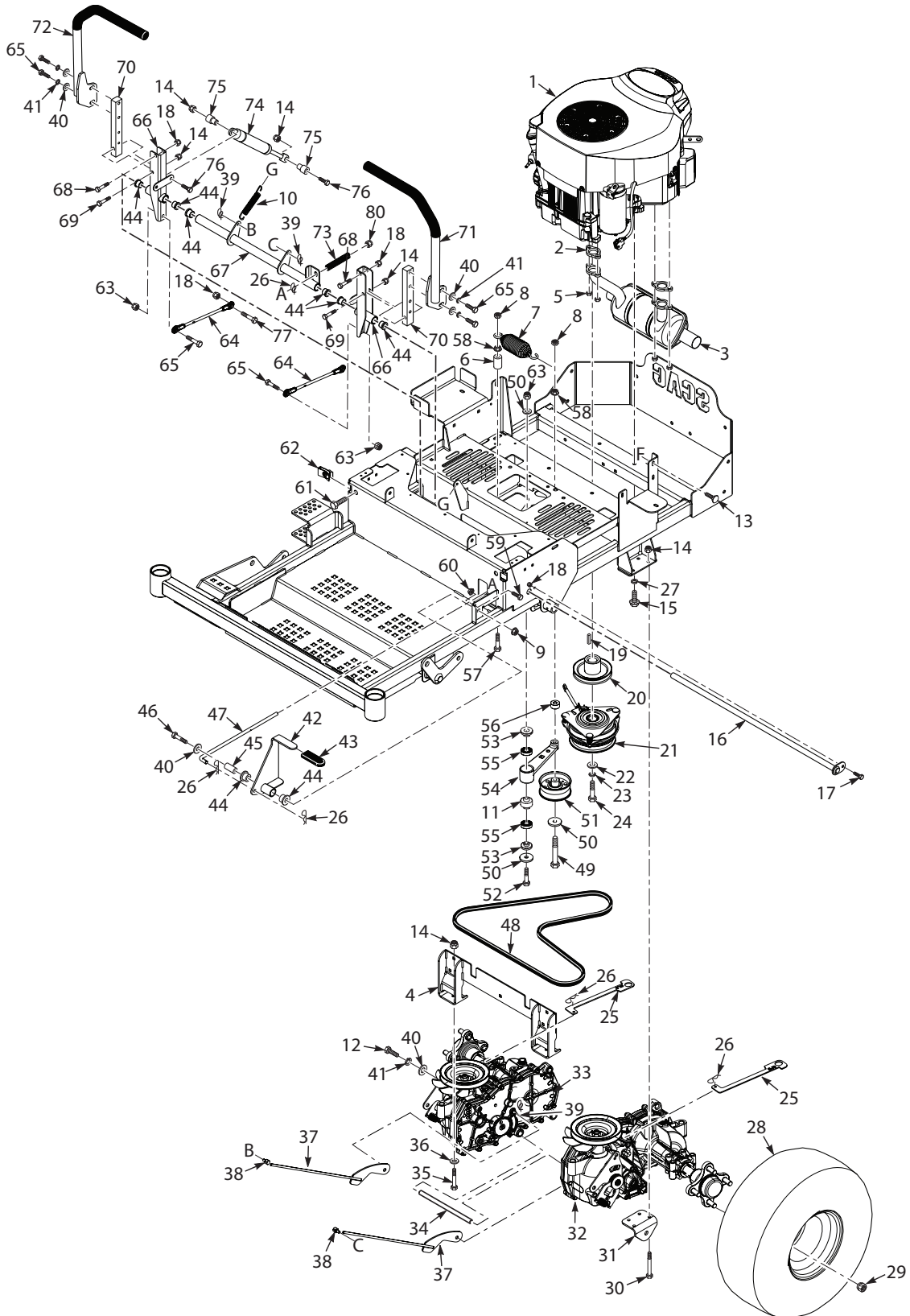


ILLUSTRATED PARTS LIST

SHEET METAL COMPONENTS

Part No.	Description
1	488224 Seat, SLS
2	483559 Cable, Seat Stop
3	04001-59 Bolt, Hex Head 1/4-20 x 1-1/4"
4	04019-02 Nut, 1/4-20 Serrated Flange
5	463662 Seat Plate w/Decal
6	04001-19 Bolt, Hex Head 3/8-16 x 1"
7	04001-09 Bolt, Hex Head 5/16-18 x 1"
8	04030-03 Lockwasher, 5/16"
9	04040-15 Flatwasher, 5/16-.375 x .875 x .083
10	04041-07 Flatwasher, 3/8-.391 x .938 x .105
11	483372 Spring, Seat
12	04017-16 Bolt, Hex Head 5/16-18 x 3/4" Serrated Flange
13	426768 Channel, Hose
14	428184 Battery Hold Down
15	04117-01 Nut, 5/16-18 Flange Elastic Stop
16	04001-18 Bolt, Hex Head 3/8-16 x 3/4"
17	04003-12 Bolt, Carriage 5/16-18 x 3/4"
18	04021-09 Nut, 3/8-16 Elastic Stop
19	04117-01 Nut, 5/16-18 Flange Elastic Stop
20	426727 Bracket, Switch
21	04117-03 Nut, 1/4-20 Flange Elastic Stop
22	427961 Plate, Anti-Rotation
	428752 Plate, Anti-Rotation - Warner (SZL-48H)
23	428187 Plate, Spacer
24	04011-11 Screw, #10-32 x .56
25	426767 Guard, Belt - LH
26	04019-04 Nut, 3/8-16 Serrated Flange
27	428132 Skid Plate, SZL
28	463663 Mainframe w/Decals - SLS-48H
	463664 Mainframe w/Decals - SLS-52H
	463665 Mainframe w/Decals - SLS-61H
29	463444 Caster Assembly (INCL 30,31,36)
	453282 Yoke Weldment, Caster
30	04021-07 Nut, 1/2-13 Elastic Stop
31	485939 Caster Wheel Assembly (incl. 32, 33, 34, 35)
32	485243 Bearing
33	431052 Spacer, Wheel Bearing
34	485941 Tire, 11 x 6 x 5
35	485940 Rim Assembly (incl. 32, 33)
36	04001-134 Bolt, Hex Head 1/2-13 x 6-1/2"
37	483466 Bearing
38	424636 Spacer, Yoke
39	04003-02 Bolt, Carriage 1/4-20 x 3/4"
40	04117-02 Nut, 3/8-16 Flange Elastic Stop
41	04041-38 Flatwasher, 3/8-.406 x 2.25 x .188
42	04030-04 Lockwasher, 3/8"
43	426785 Guard, Belt - RH
44	04024-03 U-Nut, 5/16 Push-On
45	04019-03 Nut, 5/16-18 Serrated Flange
46	04040-11 Flatwasher, 7/16-.500 x 1.25 x .83
47	43736 Spacer, Caster Bearing
48	428141 Plate, Backing

DRIVE SYSTEM COMPONENTS - HYDRO-GEAR AXLES



ILLUSTRATED PARTS LIST

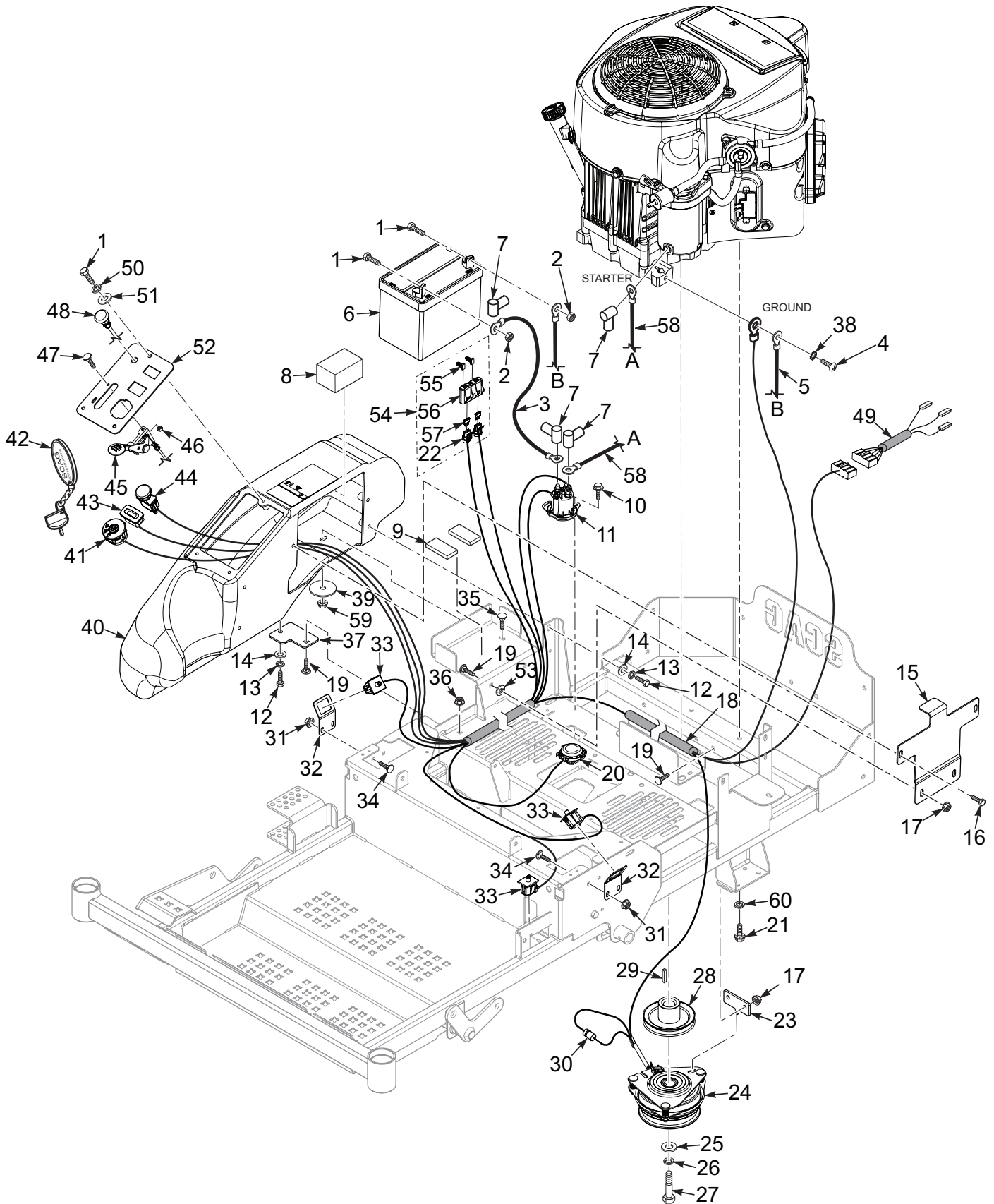
DRIVE SYSTEM COMPONENTS - HYDRO-GEAR AXLES

	Part No.	Description
1	487322	Engine, 20CX Briggs & Stratton (42H)
	487153	Engine, 20PX Briggs & Stratton (42H)
	487203	Engine, 22PX Briggs & Stratton (52H)
	487204	Engine, 24PX Briggs & Stratton (52H)
	488238	Engine, 24PX Briggs & Stratton (61H)
2	*	Gasket, Exhaust
3	487151	Muffler, Briggs CX/PX
4	453454	Mounting Weldment, Axle - Hydro-Gear
5	04025-04	Nut, M8-1.25 Hex Flange
6	43674	Spacer
7	483112	Spring, Transmission Drive
8	04021-05	Nut, 3/8-16 Center Lock
9	04117-02	Nut, 3/8-16 Flange Elastic Stop
10	483600	Spring, Brake Return
11	431073	Spacer, Idler Arm
12	04001-46	Bolt, 3/8-16 x 2 1/4"
13	04003-02	Bolt, Carriage 1/4-20 x 3/4"
14	04021-10	Nut, 5/16-18 Elastic Stop
15	04001-32	Bolt, 3/8-16 x 1-1/4"
16	452620	Shaft Weldment, Control Arm
17	04001-06	Bolt, Hex Head 1/4-20 x 5/8"
18	04021-08	Nut, 1/4-20 Elastic Stop
19	04063-01	Key, 1/4 x 1/4 x 1-1/4"
	04063-42	Key, 1/4 X 1/4 X 3.00
20	488220	Pulley, 4-1/2" - 1" Bore (42H, 52H)
	488221	Pulley, 4-1/2" - 1.125" Bore (61H)
21	462715	Clutch, GT1 (42H, 52H)
	484063	Clutch, GT2 (61H)
22	04041-28	Flatwasher, 7/16-.496 x 1.75 x .25
23	04030-05	Lockwasher, 7/16"
24	04102-12	Bolt, 7/16-20 x 3 1/4" w/Patch (42H, 52H)
	04102-03	Bolt, 7/16-20 x 2 1/4" w/ Patch (61H)
25	4200430	Lever, Dump Valve
26	04062-02	Hair Pin Cotter, .080 x 1.19
27	04030-04	Washer, Lock 3/8 Spring
	04031-03	Washer, Lock 5/16 Ext Tooth (ground)
28	488232	Wheel Assembly, 20 x 8 - 8 (42H)
	488235	Wheel Assembly, 20 x 10 - 8 (52H, 61H)
	488245	Rim w/Valve Stem (42H)
	481868	Rim w/Valve Stem (52H, 61H)
	488233	Tire, 20 x 8 (42H)
	488236	Tire, 20 x 10 (52H, 61H)
29	04028-02	Wheel Nut, 1/2-20 x 13/16
30	04001-49	Bolt, Hex Head 5/16-18 x 3"
31	428348	Bracket, Pusharm
32	488205	Transaxle, LH
33	488206	Transaxle, RH
34	431288	Spacer
35	04001-39	Bolt, Hex Head 5/16-18 x 2-1/4"
36	04040-15	Flatwasher, 5/16-.375 x .875 x .083
37	453602	Rod, Brake
38	43876	Joint, Swivel

	Part No.	Description
39	04069-01	Pin, Rue Cotter - 3/8"
40	04041-07	Flatwasher, 3/8-.391 x .938 x .105
41	04030-04	Lockwasher, 3/8"
42	463187	Brake Lever Assembly (incl. 43, 44)
43	482102	Grip, Brake Handle
44	483453-05	Bearing
45	43969	Pivot, Brake Lever
46	04001-31	Bolt, Hex Head 3/8-16 x 2-1/2"
47	44231	Rod, Upper Brake Linkage
48	488225	Belt, Pump Drive
49	04001-51	Bolt, Hex Head 3/8-16 x 3-3/4"
50	04043-04	Flatwasher, 3/8-.391 x .938 x .105 HD
51	486045	Pulley, 3-1/2" Idler
52	04001-54	Bolt, Hex Head 3/8-16 x 3"
53	431049	Pivot Idler
54	463017	Idler Arm Assembly (incl. 55, 84)
55	48224	Bearing
56	43720	Spacer, Pump Idler
57	04001-45	Bolt, Hex Head 3/816 x 2"
58	04019-04	Nut, 3/8-16 Serrated Flange
59	04001-14	Bolt, Hex Head 1/4-20 x 1"
60	04019-02	Nut, 1/4-20 Serrated Flange
61	04107-05	Bolt, Hex Head 3/8-16 x 2-1/2" Special Lock
62	04110-04	U-Nut, 3/8-16
63	04021-10	Nut, 5/16-18 Elastic Stop
64	485794	Linkage, Pump
65	04001-10	Bolt, Hex Head 5/16-18x1-1/4"
66	463262	Control Arm Assembly (incl. 44)
67	463019	Bellcrank Assembly (incl. 44)
68	04001-02	Bolt, Hex Head 1/4-20 x 1-3/4"
69	04001-12	Bolt, Hex Head 5/16-18 x 1-3/4"
70	422372	Bar, Control Lever
71	462740	Handlebar w/Grip
	484376	Grip, Control Lever
72	462741	Handlebar w/Grip
	484376	Grip, Control Lever
73	483538	Spring, Brake
74	484193	Dampener, Steering
75	43602	Spacer, Damper
76	04001-11	Bolt, Hex Head 5/16-18
77	04001-04	Bolt, Hex Head 1/4-20 X 1.50

* Available through individual engine manufacturer.

ELECTRICAL SYSTEM



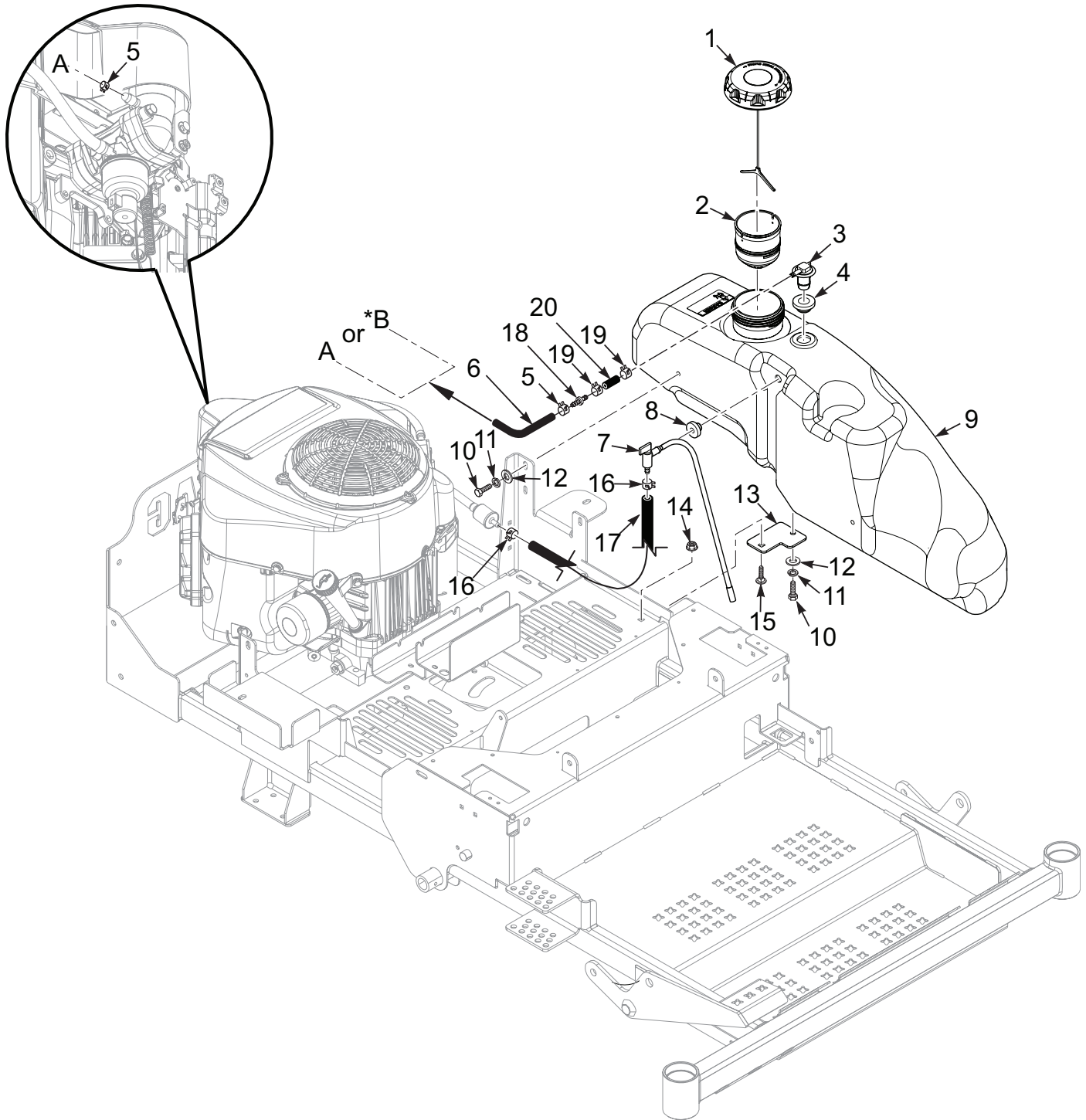
ELECTRICAL SYSTEM

	Part No.	Description
1	04001-44	Bolt, Hex Head 1/4-20 x 1/2"
2	04020-02	Nut, 1/4-20 UNC
3	48029-29	Cable, Battery - 18" Red
4	04002-06	Screw, M8-1.25 X 16 Shakeproof
	04011-14	Screw, 1/4" - 20 x .75" (Kohler)
5	48029-14	Cable, Battery - 31-1/2" Black
6	*485212	Battery, 12v - 230CCA
7	48126	Rubber Boot
8	485506	Pad, Battery - Rubber
9	485505	Pad, Battery - Rubber
10	04011-14	Screw, 1/4-20 x 3/4" Shakeproof
11	483278	Solenoid, Sealed
12	04001-08	Bolt, Hex Head 5/16-18 x 3/4"
13	04030-03	Lockwasher, 5/16"
14	04040-15	Flatwasher, 5/16-.375 x .875 x .083
15	428184	Battery Hold Down
16	04017-15	Bolt, Hex Head 5/16-18 x 1/2" Serrated Flange
17	04117-01	Nut, 5/16-18 Elastic Stop
18	486518	Wire Harness
19	04003-12	Bolt, Carriage 5/16-18 x 3/4"
20	483474	Switch, Double Pole - Twist
21	04001-32	Bolt, Hex Head 3/8-16 x 1-1/4"
22	483629	Fuse Holder
23	427961	Plate, Anti-Rotation
24	462715	Clutch, GTI-CH03 (42H, 52H)
	484063	Clutch, GT2 (61H)
25	04041-28	Flatwasher, 7/16-.496 x 1.75 x .25
26	04030-05	Lockwasher, 7/16"
27	04102-12	Bolt, Hex Head 7/16-20 x 3/4" w/Patch
28	488220	Pulley, 4-1/2" - 1" Bore
	488221	Pulley, 4-1/2" - 1.125" Bore (61H)
29	04063-01	Key, 1/4 x 1/4 x 1-1/4"
	04063-42	Key, 1/4 X 1/4 X 3.00
30	483958	Diode (part of wire harness)
31	04117-03	Nut, 1/4-20 Flange Elastic Stop
32	426727	Bracket, Switch
33	483473	Switch, Double Pole - Plunger
34	04003-02	Bolt, Carriage 1/4-20 x 3/4"

	Part No.	Description
35	04003-04	Bolt, Carriage 5/16-181 x 1"
36	04019-03	Nut, 5/16-18 Serrated Flange
37	428185	Mounting Bracket, Fuel Tank Front
38	04031-03	Lockwasher, 5/16" Ext.
39	04041-38	Flatwasher, 3/8-.406 x 2.25 x .188
40	463669	Console Tank, SLS
41	483472	Ignition Switch
42	462069	Key Fob Assembly
	483609	Key w/Shroud Only
43	484565	Hourmeter, Inductive
44	485833	Switch, PTO Sealed
45	483434	Throttle Cable - Kohler
	483645	Throttle Cable - Kawasaki, Briggs, Scag
46	04021-26	Nut, #10-24 Elastic Stop
47	04003-43	Bolt, Carriage #10-24 x 1/2"
48	483435	Choke Control - Kohler
	483646	Choke Control - Kawasaki, Briggs, Scag
49	483529	Wire Harness Adapter, Kawasaki Only
50	04030-02	Lockwasher, 1/4"
51	04040-14	Flatwasher, 1/4-.312 x .750 x .065
52	462793	Instrument Panel w/Decal
53	04024-03	Nut, 5/16 Push-On
54	483642	Double Fuse Assembly (incl. 22, 55, 56, 57)
55	482588	Clip, Wire
56	483571	Cover, Double
57	48298	Fuse, 20 Amp
58	48029-29	Cable, Battery - 18" Red (Kawasaki)
	48029-13	Cable, Battery - 25" Red (Kohler)
59	04021-10	Nut, 5/16-18 Elastic Stop
60	04030-04	Washer, Lock 3/8 Spring
	04031-03	Washer, Lock 5/16 Ext Tooth (ground)

* Not available through Scag Power Equipment. Purchase locally.

FUEL SYSTEM



FUEL SYSTEM

Ref. No.	Part No.	Description
1	484286	Fuel Cap
	*484297	Fuel Cap, C.A.R.B.
2	484279-03	Fuel Neck Insert
3	484333	Remote Vent, No Valve
4	484285	Grommet, Kelch
5	48059-05	Clamp, Vapor Hose -3/16"
6	484345	Hose, Vapor (order by inch)
7	485391	Valve, Fuel Shut Off
8	482571	Bushing, .56 Dia. Viton
9	463655	Fuel Tank Assembly (incl. 1, 2, 3, 4, 7, 8)
10	04001-08	Bolt, Hex Head 5/16-18 x 3/4"
11	04030-03	Lockwasher, 5/16"
12	04040-15	Flatwasher, 5/16-.375 x .875 x .083
13	**428185	Mounting Bracket, Fuel Tanks Front
14	**04019-03	Nut, 5/16-18 Serrated Flange
15	**04003-12	Bolt, Carriage 5/16-18 x 3/4"
16	48059-01	Clamp, Fuel Hose 1/4"
17	483617	Hose, Non-perm Fuel - 1/4" Dia. (order by inch)
18	484343-01	Mender, 1/4 x 3/16 w/.02 Hole
19	48059-02	Clamp, Fuel Hose 7/32" ID
20	484347	Hose, 1/4" Vapor Return (order by inch)

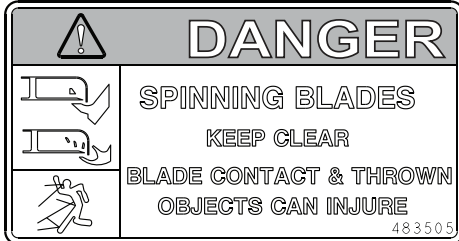
REPLACEMENT DECALS AND INFORMATION PLATES



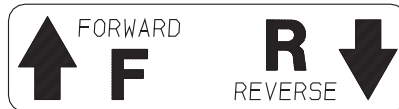
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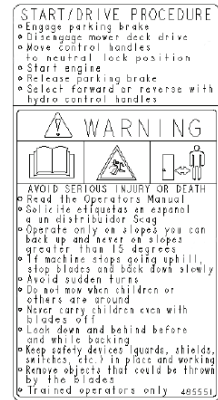
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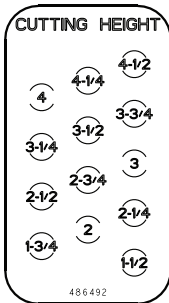
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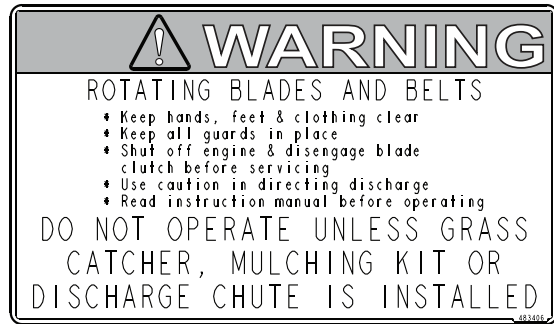
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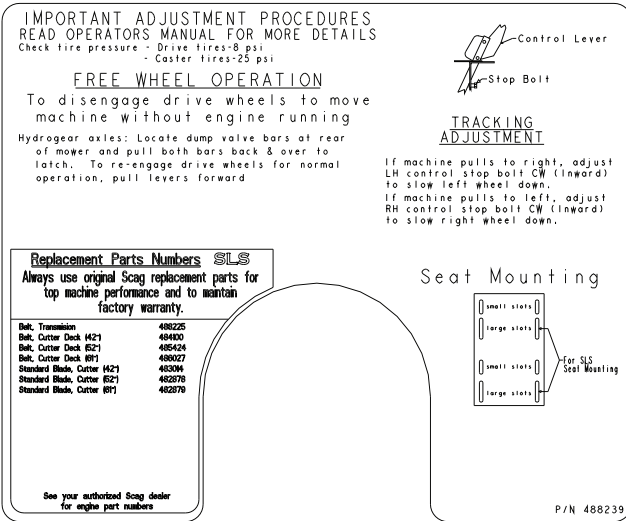
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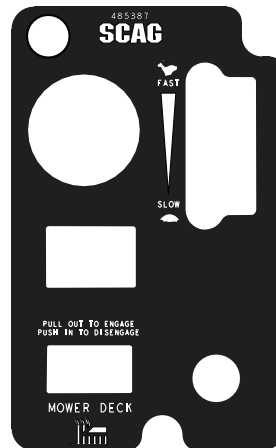
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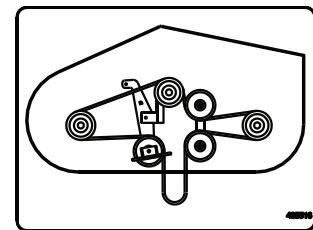
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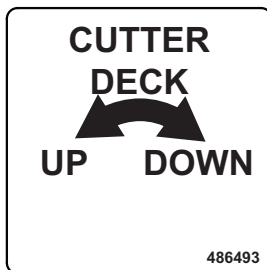
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10



12



13

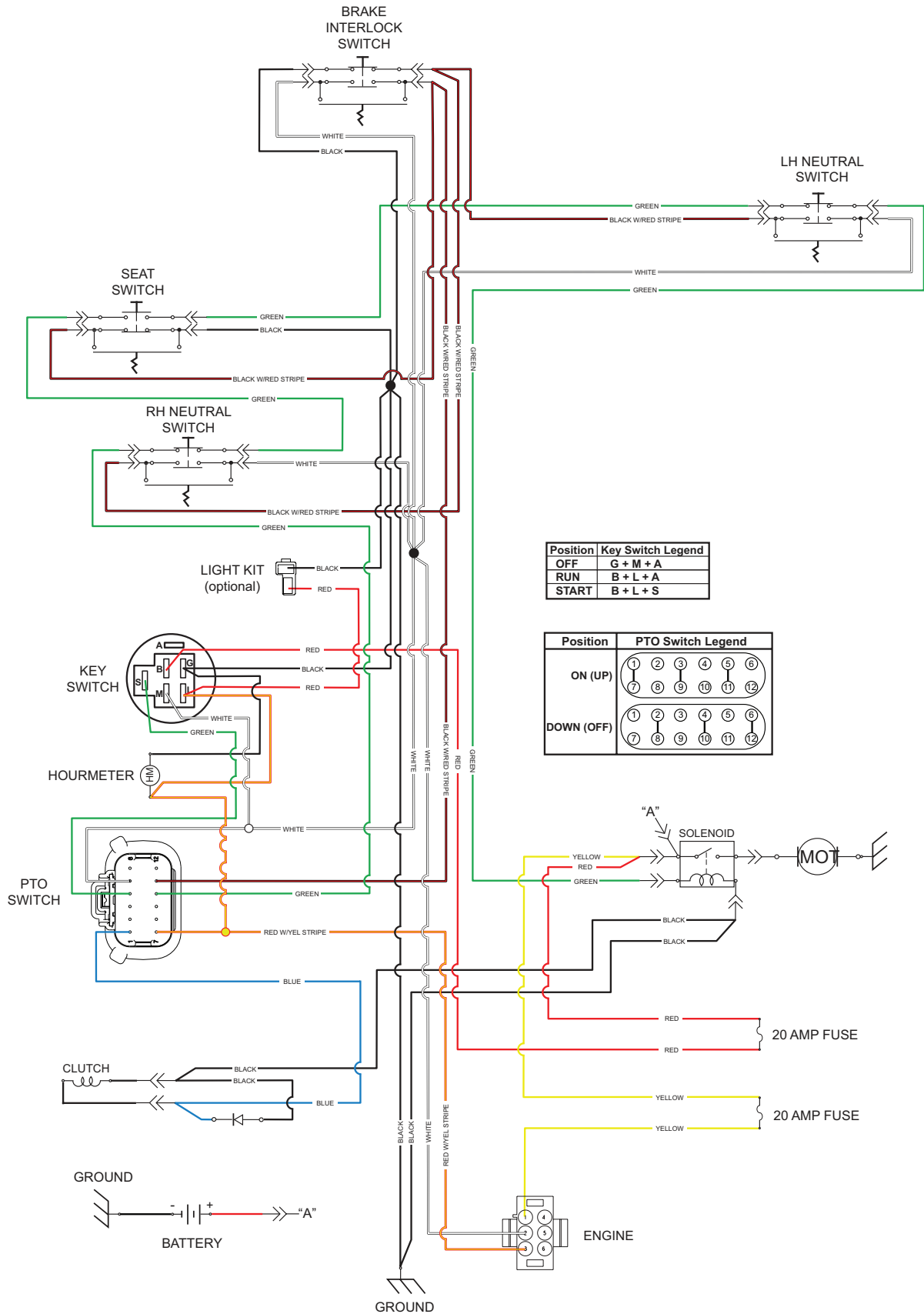


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REPLACEMENT DECALS AND INFORMATION PLATES

Ref. No.	Part No.	Description
1	483402	Decal, Belt Cover
2	483405	Decal, Warning
3	485551	Decal, Start/Drive
4	483505	Decal, Spinning Blades
5	482100	Decal, Traction Control
6	486492	Decal, Height of Cut
7	486896	Decal, 42 Hero
	486799	Decal, 52 Hero
	486800	Decal, 61Hero
8	483406	Decal, Knives
9	488239	Decal, Adjustments - SLS
10	485387	Decal, Instrument Panel - SLS
11	488218	Decal. SLS - Fuel Tank
12	485516	Decal, Belt Routing - SLS(42 52 & 61)
13	486493	Decal, Cutter Deck Lift Control
14	485403	Decal, USA

ELECTRICAL SCHEMATIC



Position	Key Switch Legend
OFF	G + M + A
RUN	B + L + A
START	B + L + S

Position	PTO Switch Legend
ON (UP)	① ② ③ ④ ⑤ ⑥
	⑦ ⑧ ⑨ ⑩ ⑪ ⑫
DOWN (OFF)	① ② ③ ④ ⑤ ⑥
	⑦ ⑧ ⑨ ⑩ ⑪ ⑫